

### 3RD CATEGORY – TOURING CARS, GROUP 3E – CIRCUIT EXCEL SEALING SHEET

<b>OWNERS NAME</b>		
<b>LOG BOOK No.</b>		
<b>RACING No.</b>		
<i>This document shall be completed only when an engine is being assembled and the authorised sealer is present.</i>		
<b>ENGINE NUMBER</b>		
<b>BORE AND STROKE</b>	<b>BORE</b>	76.1mm max
	<b>STROKE</b>	83.5mm max
<b>CONNECTING RODS</b>		Inspection
<b>CRANKSHAFT</b>		Inspection
<b>PISTONS</b>		Inspection
<b>PISTON PROTRUSION</b>		+0.05 (+/- 0.15mm)
<b>SUMP SEAL</b>	<b>No.</b>	
<b>CYLINDER HEAD VOLUME</b>		37.00cc min
<b>VALVE DIAMETER</b>	<b>INLET</b>	28.2mm max
	<b>EXHAUST</b>	25.0mm max
<b>VALVE SEAT THROAT DIAMETER</b>	<b>INLET</b>	25.0mm max
	<b>EXHAUST</b>	22.5mm max
<b>PORT FINISH (CASTING MARKS)</b>		
<b>INLET PORT DIAMETER</b>		Appendix 2
<b>EXPORT PORT DIAMETER</b>		Appendix 2
<b>CYLINDER HEAD SEAL</b>	<b>No.</b>	
<b>CAMSHAFT</b>	<b>LIFT INLET</b>	7.20mm (+/- 0.2mm)
	<b>LIFT EXHAUST</b>	7.8mm (+/- 0.2mm)
<b>CAMSHAFT SADDLE SEAL</b>	<b>No.</b>	
<b>GEARBOX SEAL (If applicable)</b>	<b>No.</b>	
<b>MISCELLANEOUS</b>		
<b>AUTHORISED SEALER NAME</b>		<b>Date:</b>
<b>SIGNATURE</b>		
<i>This document shall be produced in conjunction with the vehicle logbook on request from a CAMS official.</i>		